

ITALY FAMILY VACATIONS



an invitation to our specially designed Family Vacations in Italy

TourCrafters

We will make your dreams come true!!

An affordable and unique vacation in Italy combining art and leisure
We have chosen for you apartments and residences in the cities of art and villas or
country houses that are hidden treasures close to the Mediterranean sea, in the
beautiful Italian countryside in the middle of orchards olive trees close by small
villages who speak of centuries of history and culture

Rome and Apulia.. 9 or 12 day packages

Florence and Tuscany 9 or 12 day packages in country houses

Rome and Amalfi coast : a luxury villa overlooking the blue sea 12 day
packages

.....and more suggestions

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Roma and Apulia

9 or 12 day packages



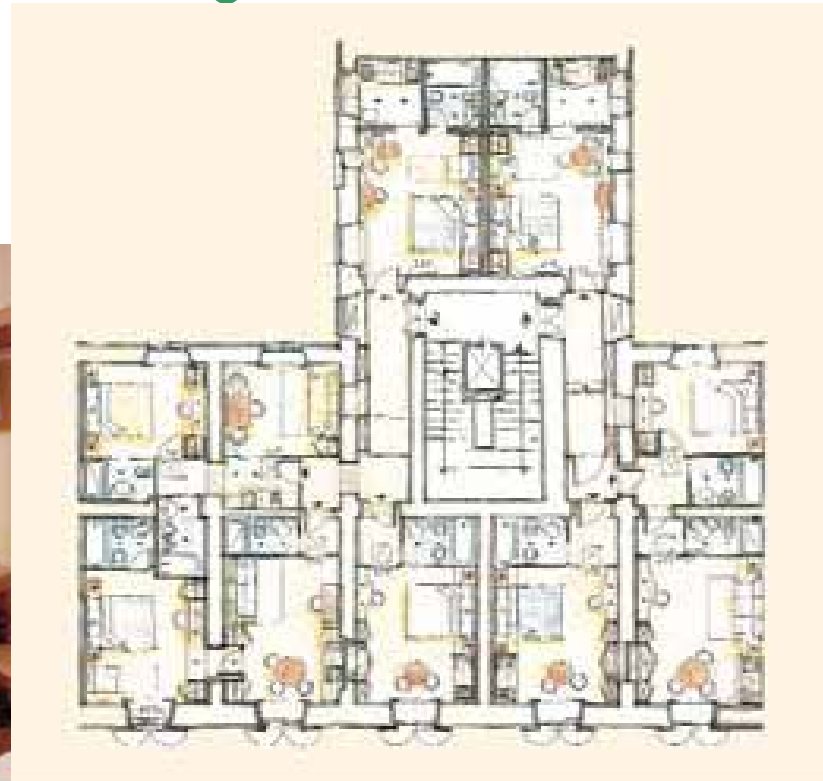
Features:

- * 4 overnights in the luxury Oxford apartments
- * 4 or 7 overnightS at Corte Altavilla
- * 4-7 day car rental
- * coupons for discounted tours

starting only at only \$ 659!!

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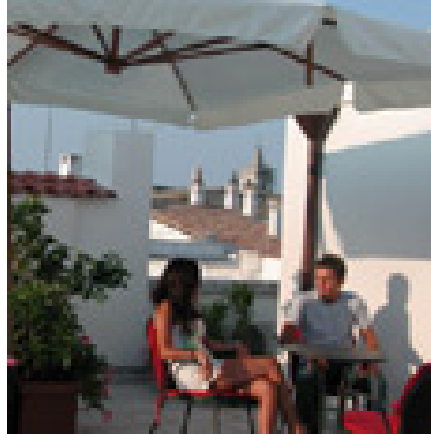
Rome and Apulia packages



Oxford apartments sleep 2-4-6 adults and are located close to Via Veneto



Corte Altavilla apartments sleep 4 adults



Program

1st day: **Welcome in Rome!** Transfer on your own to Oxford apartments.

2nd -3rd - 4th day: **Rome**

Enjoy the Eternal City. Take one or more tours with your discounted coupons!

5th day: departure for **Apulia**

Pick your car and drive south to Apulia.

6th-9th or 12th day: **Apulia stay**

Things to do

Conversano, the ideal starting point for suggestive tourist itineraries stretching across Apulia. In the surroundings you will find **the sea** and the marvelous cliffs of **Polignano** and the coast of Bari, **the "trulli" of Alberobello** and the landscape of the **Itria Valley**, the **"grottoes"** of Castellana, **Ostuni** the white city, **Castel del Monte**, the "sassi" of **Matera**, **Salento**, the farmhouses, the rural churches..

[Click here for suggested itineraries](#)

Rome and AMALFI COAST - 12 day package



Features:

- * 4 overnights in the luxury Oxford apartments
- * 7 overnights at Conca dei Marini
- * 7 day car rental (minivan for 6 passenger)
- * coupons for discounted tours

starting only at only \$ 899per person for a family of 6!!

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A beautiful villa with a large terrace overlooking the sea, a garden with lemon & orange trees, a large living area with chimney, a large kitchen, 3 bedrooms and 3 full baths.

Take advantage of the discounted coupons to visit the monuments and sights of Rome !! During your stay at Conca dei Marini do not forget to explore the Amalfi coast: Ravello, Positano, Amalfi the enchanting islands just minutes away Capri, Ischia Procida and the wonder of roman cities of Pompei and Ercolaneum.

A romantic retreat in Amalfi Coast beautiful Conca dei Marini . . .

Program includes:

- 4 overnights in Rome at the Oxford Apartments
- 7 overnights at Conca dei Marini Amalfi Coast
- 7 days luxury car rental
- discounted coupons for SS tours in Rome

Price per family of 6 from
CALL for prices



FLORENCE and it's Countryside

9/12 day packages for 4/6 persons



starting only at only \$ 589 per person for a family of 6!!

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FLORENCE and PRINCIPE DEL TRASIMENO

12 DAY PACKAGE FOR A FAMILY OF 6



Lake Trasimeno

Program includes

- 4 overnights in apartment in Florence
- 7 overnight in apartments at Principe del Trasimeno
- 7 day minivan car rental

Price per family of 6 from
\$ 3525 June 1-August 31

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Principe del Trasimeno" is an old stone country-house plunged in the green uncontaminated countryside surrounding Lake Trasimeno. The ideal place to recover peace and quiet in immediate contact with typical Mediterranean nature.



"Principe del Trasimeno" is made up of 13 apartments and offers to its guests a roomy garden, a big swimming-pool a wonderful masonry gazebo with oven to cook and grill .Guests can also use bicycles to reach the Lake or go on excursions on the cycle-path in direct contact with nature. It is very easy to reach Castiglione del Lago, Tuoro, S. Feliciano and Passignano all typical towns of the Trasimeno area, from where it is possible to ferry to the islands

Via Fiesolana is a very central street, just steps from Duomo. Housed on the first floor of a modern looking palace, the apartment consists of a large living room, equipped with one double sofa bed, one double or twin bedroom, one twin bedroom, one large bathroom with shower, a kitchen equipped with two refrigerators (no freezer), washing machine, autonomous heating.



Our suggested apartment in Florence

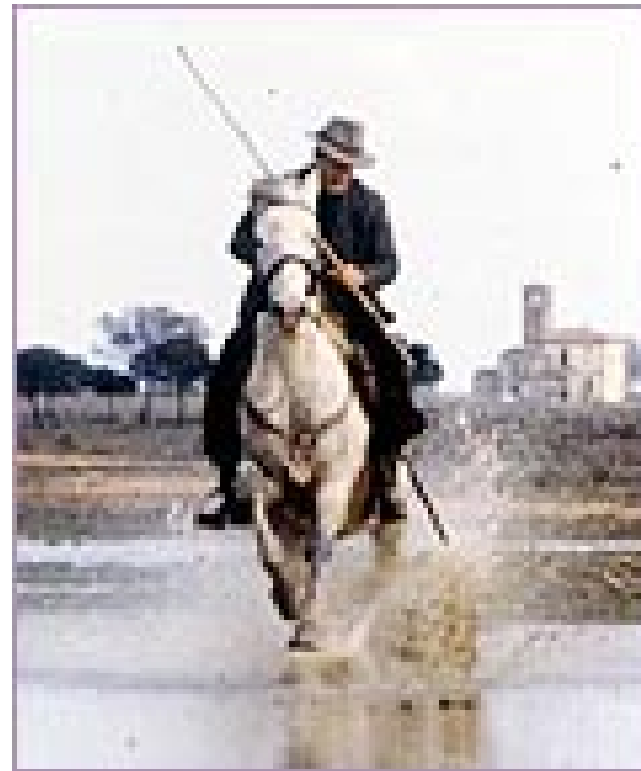
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Florence and Maremma

12 days packages city & country & sea

Why Maremma? For its variety and wealth of natural environments: reserves, parks and oases covered by the thick Mediterranean maquis which ends on the blue sea ..an ideal natural habitat for horse and bovines together with hares, foxes, porcupines, wild boarsFor the quality of the food and famous wine. Dishes are simple and genuine and are strong or mild, fragrant or decisive. Both the wines and the olive oils from Maremma are exceptional.



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Casalone

Florence & Maremma at Casalone Program includes:

- 4 overnights in Florence at the apartment La fiesolana
- 7 overnights in Maremma apartment at Casalone
- 7 days minivan car rental

Price per family of 6 : from

\$3,659 June 1-July 11

\$3,799 July 12- August 31



RAZZA DEL CASALONE (Via Andrea del Sarto 22 - Grosseto)

Razza del Casalone is an elegant farm house in the heart of Tuscan Maremma.

The farm is situated along the Strada delle Collecchie, a road leading to Marina di Grosseto (10 km. to the seaside). Ideal start point for tours and sightseeing: 12 km. to Uccellina Natural Park, 4 km. to the ancient Etruscan ruins of Roselle; 70 km. to Siena; 55 km. to Saturnia's thermal baths.

The estate consists of one main large house and seven apartments made in the old sculleries of Casalone breed cattle

The farmhouse is surrounded by a large garden and a pine and cypress wood, lit at night, and equipped with table and chairs, placed in front of old sculleries too. Swimming pool (7x15), open from May to September, playground, parking area.

The 60 acres land is cultivated for cereals production. On request, it's possible to visit the stock-farm of Frisone cows, 4 km. far away. Cooking facilities allow us to prepare food (breakfast, half or full board) for groups based on 8 person min. Cookery courses and tasting of our products. Children are welcome for visits to the farm.

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Umberto B



Fattoria 1

Quercesecca

QUERCESECCA Farmhouse in Maremma

Sand dunes, sea and thick pine-woods are only 2 km away from Quercesecca, one of the most ancient farms in Maremma Grossetana. A long pine avenue leads to Fattoria and Podere Umberto, two large brick-worked and stoned houses, where guests are accommodated in comfortable apartments, surrounded by wide green areas equipped with tables and chairs, playground (swing and slide), barbecue. Further from the farm's centre but closer to the seaside there

Florence&Maremma at Quercesecca includes:

4 overnights in Florence at the apartment La Fiesolana
7 overnights in Maremma apartment at Querciasecca
7 days minivan car rental

Price per family of 6 : from
\$3,619 June 1-July 11
\$3,845 July 12- August 31



are the Casetta, the Glicine and the Rosmarino, three small detached cottages, ideal to enjoy privacy. Quercesecca is an ideal start point for people loving nature and sports: a bike tracks, a riding-ground, the ports of Marina di Grosseto and Castiglione della Pescaia, ideal shelters for sailing boats; the natural parks Diaccia Botrona and Parco dell'Uccellina.

Large choice of daily sightseeing: archaeological sites (Rosselle, Vetulonia, Sovana), ancient medieval villages in the hinterland (Massa Marittima, Saturnia and Pitigliano), archaeological museums (Grosseto and CosaVisits with guide to wine cellars and a list of recommended restaurants.

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Florence and Cortona .. under the Tuscan sun

.. 9 day package for a family of 4



.....if you wish, spend some of your time under the Tuscan sun.....amongst scenic stretches of country and wide and fertile land, amongst shimmering expanses of golden wheat or fields crowned by yellow sunflowers.....

Our suggested properties In Cortona



TERRE DEI CAVALIERI apartments are carefully furnished in typical Tuscan style with handmade-cotto floors, ceilings with original exposed wooden beams, stuccoed walls, original antique pieces and typical objects from the peasant tradition of the old days. All apartments feature a fully equipped kitchen with electric oven, microwave oven, dish-washer, toaster., air conditioning, satellite TV, safe deposit box.

Available upon request *Baby sitting service *Tuscan cooking classes *Visits with tastings to wineries, cheese dairies and olive-oil mills *Extra cleaning service

Program includes

- 4 overnights at the Palazzo Ricasoli in Florence
- 4 overnights in Cortona at Terre dei Cavalieri
- 4 day car rental

In Florence

In the historical centre of Florence, Residence **Palazzo Ricasoli**, sits in a prestigious building dating back to the 16th century and faces the historical Via San Gallo. It will surely be an extraordinary experience living in the atmosphere that this *Palace*, with 100 apartments; studio, one-room, two-room and three-room, are all soundproofed and air conditioned, furnished with satellite TV, and Internet connection



Price per family of 4 : from **\$ 3,252** June 1-31
\$3,476 July 1 12 / **\$2,889** July 13-August 31
Add only \$109 for the fifth occupant under 12 year of age

FLORENCE and TOSCANA VERDE FARM HOUSES

A splendid landscape framed by typical Tuscany hills in to dip itself completely in quiet and the serenity that only a vacation in campaign can offer.



Encircled from a rich park of 35000 acres pictures of secular plants scrupulously conserved the residence it has 20 apartments subdivided between one-roomed for 2 persons, Two-roomed for 4 persons and Two-roomed for 5 persons, all rentable weekly. All the apartments are equipped of most modern comfort, like air-con, mini bar, TV-Sat, telephone with directed outside line, hair dryer, heating and safe,the 12 suite with balcony offer a splendid panoramic sight of the valley



12 day Program includes

- 4 overnights at Palazzo Ricasoli in Florence
- 7 overnights at Relais Villa L'Olmo at Impruneta
- 7 day car rental

Price per family of 4: from

\$ 3,296 June 1-July 12

\$ 2,709 July 13 August 31

Add only \$109 for the 5th occupant under 12 year of age!

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2 Palaces For your dream vacations ..

8 day package for a family of 4!



An oasis in the green Tuscan countryside

On a hill that dominates over a valley, among vineyards and olive groves, Relais offers **cosy private villas, apartments in buildings made with stone and the famous Impruneta traditional terracotta, and a traditional farmhouse** with rooms furnished in the best decor and most modern services

Program includes

- 4 overnights at Palazzo Ricasoli in Florence
- 4 overnights at Relais Villa L'olmo at Impruneta
- 4 day car rental

Price per family of 4: from

\$ 4,355 June 1-July 11

\$ 3,769 July 12- August 31

Add only \$109 for the fifth occupant under 12 year of age!

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General Conditions and Booking Information

The tour participant/s acknowledge receiving, reading and agreeing to the terms and conditions set forth below, covering the tour packages operated by TourCrafters, INC., 28085 N.Ashley Circle, Libertyville, IL 60048, Tel 1-800-621-2259 or 1-800- ITALY-95.

Published rates: The package tours published in this brochure are not offered at net cost. Included in the price are costs of preparation, printing and distribution of folder, communication, administration, operation costs and mark-up. Prices are valid from January-December 2007. Variation might occur due to the devaluation of the US Dollar, and the VAT tax increase. All prices are in US Dollars. PLEASE NOTE, in case of a human or computer billing error, we reserve the right to re-invoice for the correct amount. A full refund will be made to passengers not wishing to pay increases provided that the passenger's written cancellation is received by TourCrafters, Inc. within 5 days after price increase notification.

Charge It: We honor Visa, MasterCard and Discover so you can pay for any of our tours conveniently, provided we have a signed TourCrafters client contract form, validated and signed by the credit card holder. Restrictions may apply.

Brochure Printing Disclaimer: The tour operator is not responsible for any typographical or printer errors.

Insurance: Health, accident, baggage and trip cancellation & interruption insurance is available. Due to our firm cancellation policy we strongly recommend coverage. Included on each invoice is the insurance premium for that specific quote. If passengers do not want this valuable coverage, deduct it from your payment and send signed form of decline. Insurance must be purchased no later than your deposit due date. Insurance premium may change if booking amount changes.

Deposit Payment: \$200 per person for Hotel Packages; \$200 per person for Hosted Packages; \$300 per person for Air & Land Packages; \$300 per person for Escorted tours. Deposit is required within 7 days of initial booking. For booking under \$300 an additional \$30 booking fee will be added. Final payment for land and air arrangements is due 60 days prior to departure. Full payment accompanies all tours booked less than 60 days prior to departure. If final payment is made 14 days prior to departure or less an express fee will be required (current rates apply).

Cancellation and Refunds: A \$200 fee per person will be retained for any cancellation made 60 days prior to departure. Received in writing the following penalties will apply: 60-31 days 30% of booking, minimum \$250 per person; 31-16 days 50% of booking, minimum \$300 p/pax, 15-18 days 100% of booking, minimum \$500 p/pax.

Trip cancellation insurance is available and strongly recommend. All claims for refund have to be presented in writing to TourCrafters, Inc. no later than 3 weeks after the land package.

Reservation Change: \$100 fee per booking will be required for each change made for all programs up to 7 days. Thereafter, no change can be made.

Hotels: TourCrafters reserves the right to provide hotels of similar category to those listed if the circumstance makes it necessary, at no extra cost, or refund to the tour member. Hotel rooms are not available before 12:00 noon. TourCrafters is not responsible for early arrivals. Porterage at the hotel is not included in hotel prices.

Claims: Claims have to be submitted in writing no later than 21 days after the return date.

Baggage: Baggage is carried at owner's own risk and insurance is recommended. Free baggage allowance: 2 checked pieces of luggage per person, either piece must not exceed 62 inches with the total dimension not to exceed 45 inches. All the later carriers, steamship lines, and other transportation companies whose services are featured in these tours are not to be held responsible for any act., omission or event during the time the passengers are not on board their conveyance. The passage contract in use by these companies, when issued, shall constitute the sole contract between the companies and the purchaser of these tours and/or passage.

Documents: Will be sent prior to departure provided full payment has been received. If full payment is received 14 days prior to departure date or less, an express fee will be required (current rates apply).

Air Fares: Any special air fare may be utilized in conjunction with the independent tour featured in this brochure. Please consult your travel agent as we solely use our contract rates.

Holiday and Changes: During local or national holidays abroad, certain facilities such as museums, sightseeing tours and shopping may be limited. In such instances, and whenever possible, slight itinerary adjustments are made by TourCrafters to minimize inconvenience for tour members. If, however, your enjoyment might be diminished by such minor limitations, please check with the Italian Tourist Office before selecting a departure date. Holidays, closings days and other circumstances may change the day of the week for scheduled "dining out", sightseeing and other activities.

Forum Selection Clause: Any litigation concerning the trip, including accommodations or any other services booked through TourCrafters, maybe brought only within the state of Illinois and nowhere else, and Illinois law will be applicable to any and all such litigation.

Not Included in the Tour Price: Local airport taxes, passport and visa fees, laundry, telephone calls, wines, liquor, mineral water and after dinner coffee or tea; meals not included in the itinerary, sightseeing or services other than those specifically mentioned; tips to the Tour Director, motor coach driver when touring, local guides, and steward on cruises; items of personal nature, and excess baggage.

Responsibility: The responsibility of TourCrafters and the tour operator and/or their agent is limited. TourCrafters acts only as an agent for the passengers in all functions pertaining to hotel reservations and accommodations, restaurants, meals and services, sightseeing tours, and transportation of whatever nature, and assumes no liability for injury, loss damage, accident, delay or inconveniences which may be occasioned either by reason of defect or as a direct or indirect result of God, or as acts of government or other civil authorities (wars, civil disturbances, strikes, etc.) or from any cause beyond TourCrafters' control. TourCrafters can accept no responsibility for loss or additional expenses due to delay or changes in schedule or other causes. TourCrafters reserves the right to vary itineraries in order to improve each tour for tour members' enjoyment and advantage. TourCrafters reserves the right to cancel or reschedule any tour departure in accordance with cooperation requirements and accept or retain any person as a member of these programs at any time. If TourCrafters cancels your tour due to lack of sufficient participants and you have had confirmation or deposit or made final payment, you will receive a refund of all monies. The acceptance of tickets and voucher by the participant or by his assignee(s) shall be deemed to be accepted by such person(s) of the conditions here stated and an acknowledgment and agreement by such person(s) that participating air carriers shall not be liable for any portion of the tour other than air transportation. The contract of carrier (i.e. passenger ticket) issued by Alitalia Airlines, British Air or other participating air carriers shall constitute the sole agreement between it and passenger, as supplemented by or subject to its duly filed tariffs and any applicable international and/or air domestic law and regulation.

Optional Excursions: Available at additional cost from your Hostess or Tour Director. Land Operator: Tours are operated by: Appianline, Lakevents, Bologna art hotels etc: USA citizens must have a valid US passport to travel to Europe. Please apply to your local passport office to obtain the necessary application form. For non-US citizens, a visa may be required. Please check with your local authorities.

Tourcrafters

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Open Mon-Fri 8 am - 6.30 pm Central Time

Sat 9am - 2pm Central Time

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