

TourCrafters



Umbria & Tuscany Countryside

- Independent**
- Fly & Drive**
- Historical Villas**
- Country houses**
- Apartments**
- Cooking courses**
- Vintage Cars**

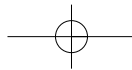


- Assisi**
- Gubbio**
- Orvieto**
- Perugia**
- Spoletto**
- Todi**
- Cortona**
- Florence**
- Grosseto**
- Livorno**
- Lucca**
- Montepulciano**
- Pisa**
- San Gimignano**
- Siena**



Italian Council of Tour Operators





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Umbria & Tuscany Countryside

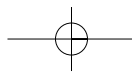
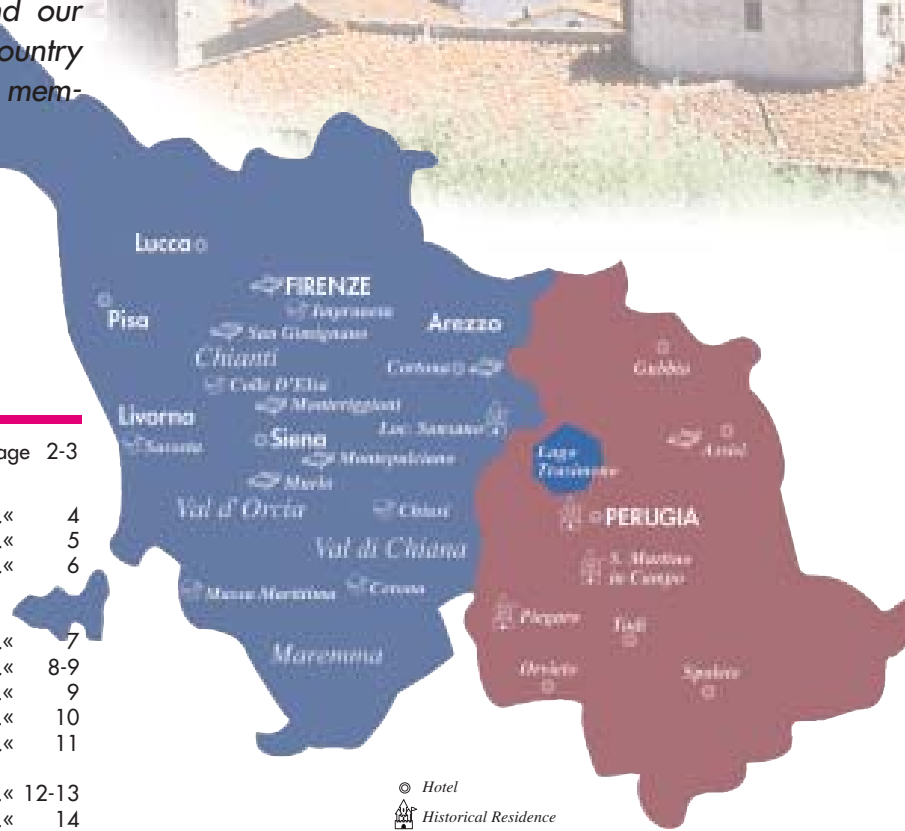
Hidden Treasures of Art,

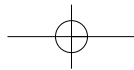
"slow cities" and countryside full of interesting and fascinating historical sights that will enrich your knowledge of Italy. Feel the relaxing atmosphere of these undiscovered beauties in Umbria, Tuscany and Italian regions. The beautiful, lush scenery and tranquillity of these regions offer many attractions, unlimited sightseeing and spectacular scenery to visit: explore the rustic villages or the medieval towns that continue to keep alive ancient traditions while maintaining their original Italian atmosphere by gone days. These beautiful areas offer visitors magnificent historical places, gently rolling hills, vineyards, farmhouses and wonderful countryside, famous wines and food all for your enjoyment on your travels. Experience the "slow food" Italian philosophy: taste in the most relaxing way the best Mediterranean cuisine and genuine traditional dishes good for your health and mouth! You will discover the real heart of Italy, full of contrasts and history, enchanting landscapes and kind people, exquisite cuisine and tourist facilities. We recommend our selection of villas, boutique hotels and country houses carefully chosen to ensure you a very memorable stay.



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Umbria & Tuscany Countryside

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Cooking courses and wine tasting

Umbria and Tuscany countryside is really perfect to organize a trip to the cities, towns and villages of art and culture like Florence, Pisa, Assisi or Perugia, renting a vintage car, while admiring some breathtaking landscapes. During your journey through the various towns and villages stopping in lovely restaurants or trattorias to enjoy the most renowned dishes of the place. Join one of our cooking courses discovering the rich Italian culinary tradition. Become the chef of your own dinner learning the preparation techniques for land products, pasta, as well as which wines to serve with specified dishes. You will be able to taste excellent wines in old cellars, to visit traditional oil mills with their millstones, to eat tasty typical dishes. Don't miss food street markets, traditional shops and festivals connected with food specialities such as mushrooms, truffles or chestnuts fairs. Please refer to our reservation agents for prices.

Italian Opera packages

While touring around the countryside, why not enjoy the experience of the Italian Opera. We have chosen the best opera performances in the most beautiful historical locations, so that you can live your enthusiasm for music and travel. During your stay, you will have the opportunity to enjoy Italian tradition, history and culture through the extraordinary musical events in the country where opera was born. Please refer to our reservation agents for prices.

More Italian Countryside suggestions

The Italian countryside offers the most enchanting and fascinating landscapes of the world. See page 14 for more properties and refer to our Italy brochure for more destinations, such as the Italian Riviera, Lake Region, Sicily, and more.



VINTAGE CARS RENTAL

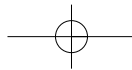
Let yourself go in a time warp that will take you back in time

Once upon a time there was a car...but not an usual car: a vintage convertible car for a prestigious and particularly pleasant holiday in the beautiful Italy. We give you the opportunity to enjoy your holiday from a different point of view driving a vintage car. Our classic or modern convertible cars are mostly two-seater sport cars from the 60's and the 70's, perfectly restored and mostly recommended to enjoy your journey with no hurry. We offer a

24h assistance for any need and any moment, insurances (cars are covered by the automobile liability, theft/fire and driver's accident insurances) and a "road book" containing useful information, detailed routes and places of interest carefully chosen to make each and every route an unforgettable experience in the heart of Italy.

For more information and prices, please visit our website or refer to our Reservation Agents.





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Umbria & Tuscany Countryside

Todi

In the centre of Perugia and Terni countryside, the touristic territory of Todi offers relaxing moments and at the same time a sensational return to the past, to the epoch of dusty streets, and to the period which reminds St. Francis of Assisi. It seems that the modern civilization has forgot this piece of land enclosed in the centre of Umbria, and the entire territory acquires an increased mystic, hospitable and surrealistic aspect.



Fonte Cesia ★★★★★ Todi

The hotel, created from an accurate renovation of an ancient Patrician residence, is located in the medieval town of Todi. The hotel is a harmonious marriage of tradition, elegance and all modern comforts. What was originally the Church of Saint Benedict (XIII century) is today the magnificent setting of the meeting room that can seat 100 people. The hotel offers 32 bedrooms and 5 junior suites, all equipped with every comfort and everything designed to ensure luxurious but intimate surroundings.

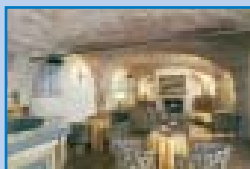
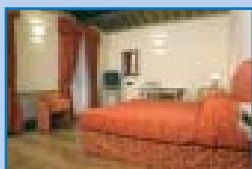


Perugia

Perugia, the great "Guelf strong-hold" rises up in the region's heart, with its five historical quarters closed-in by its Etruscan town walls. Perugia's territory is mostly planted with cereals, pulses and olive trees, and plenty of woods and pastures for the cattle, so you'll find very pleasant a walk in the verdant countryside just off Perugia. Proud of its historical traditions and its beautiful old buildings, Perugia can be admired in its thousand picturesque corners where present and past live together and create an unforgettable atmosphere.

Relais Dell'Olmo ★★★★★ Perugia

Situated just a few minutes from the town centre of Perugia, the Relais dell'Olmo welcomes its guests with courtesy and hospitality. The Relais offers wonderful corners and places where guests can enjoy and relax: the elegant Fireplace Hall, the bar, the lush garden, the outdoor swimming pool and the well-equipped indoor gym. A gourmet restaurant is located in a marvellous XVIIth century Villa in front of the relais and it offers a genuine and refined cuisine. A breakfast room, two conference rooms, a car park and garage are available.

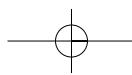
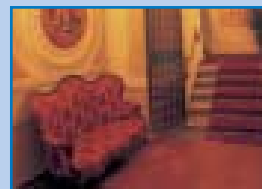


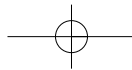
Posta Dei Donini ★★★★★ S. Martino in Campo (Perugia)

The result of an attentive restauration of a 17th century villa, originally the summer residence of the noble Donini family, has generated a magical atmosphere of a superior first class hotel. Paintings and frescos of the famous Perugian artists Giuli and Appiani still decorate the walls and ceilings of many rooms. The hotel offers 48 rooms: 23 superior and 25 junior suites, all with beautiful view of the park. All rooms are furnished with taste and decorated in original style. Gourmet restaurant. Swimming pool.

Ca' dei Principi ★★★★★ Piegaro (Perugia)

This noblemen's home, residence of the Principi, has been reopened to travellers and the place has come to life and magnificence again with its beautiful arabesques, with refined and splendid rooms with frescoes, fascinating trompe l'oeil and an ancient noblemen's chapel. It offers 8 suites and 13 rooms, provided with period furniture and ancient fixtures, giving the possibility to live quietly this particular and unique residence.





Umbria & Tuscany Countryside

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Assisi

Assisi is a medieval city that has remained unchanged for centuries and it is still protected by massive city walls. The town was built on the western spur of Mount Subasio, with the Rocca or fortress - silent and dominant - set in the middle. Architects, masons and stone-cutters have given Assisi an incomparable appearance, and the Middle Ages continue to reign supreme on the streets of Assisi which are typical of medieval towns set on a hillside.



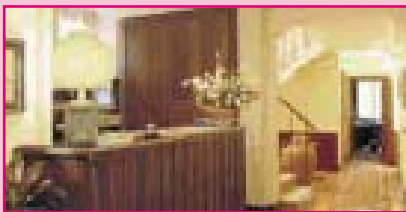
Santa Maria degli Ancillotti ★★★★★ Assisi

Relax and enjoy the beautiful Umbrian countryside in this tranquil setting. Villa Santa Maria degli Ancillotti is an old country house completely restored in 1992 respecting the architectural styles of the past. It offers 14 small apartments furnished in a rustic style and equipped with all the modern comforts: TV color, telephone, frigo-bar and kitchnette. It lies among vineyards and olive groves in a refreshingly panoramic-ambience, just a few minutes from Assisi. Opportunity to cycle around, try your hand at archery or have a swim while waiting for your cooking lesson.



Hotel Cristallo ★★★ S Assisi

Of recent construction and with wonderful panoramic sight of Assisi, the Hotel Cristallo is provided with all the most modern comforts. Planned and built with a technological and innovating criterion, it's easy to reach from all directions, thanks to its strategic position. Within of reach a Sporting Club with olympic swimming pool and tennis courts. The Hotel Cristallo is furnished with: 52 rooms with private bathroom and balcony, telephone, mini bar, colour TV, air conditioned, wide hall, lift, American bar, coffee-room, Restaurant offering typical regional cuisine, meeting room, private parking.



Fontebella ★★★ Assisi

The hotel, while maintaining the buildings renaissance-style structure, offers moments from times gone by; the sound of silence, an exquisite view of the beautiful Umbrian valley. All this is harmoniously combined with rooms that are essentially furnished and equipped with A/C, TV sat, and modern bathrooms.

Orvieto

Orvieto was built on a tuff cliff, which stands in the middle of a wonderful landscape of fields and vineyards, in the flat valley of the river Paglia. This town, because of its characteristic structure, is a particular example of integration between nature and men's work. Especially in the medieval period, the Orvieto territory was much wider than now, stretching from the Tiber River to the Mediterranean Sea. The present Orvieto territory extends through a characteristic landscape, made of basalt and tuff formations, of nice hills and cultivated fields, that are interrupted by the grapevines from which they get the good Orvieto wine.

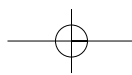
Piccolomini ★★★★★ Orvieto

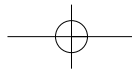
Located in the city center of Orvieto, Palazzo Piccolomini, is remarkable for its beautiful palace created for the pontifical family Piccolomini at the end of the 16th century, above of the preexisting medieval buildings. A recent and accurate restoration has given new splendor to the different age-long structure. From the refined facade overlooking Piazza Ranieri down to the underground rooms cut into the tufa mass, on which the Etruscan Orvieto rises, one realizes how history wed to architecture at the Hotel Palazzo Piccolomini, a place where Renaissance, medieval and Etruscan structures can be found.



Valentino ★★★ Orvieto

Located in a newly restored Renaissance palace in the historical center of Orvieto and a few steps from the Duomo, the hotel is equipped with all modern comforts and facilities. It is sober and elegant with its granite floor passages and the tastefully furnished rooms. The rooms are all soundproofed and have different shapes due to the ancient structure of the palace, all with parquet floor, wood modern furnitures of a pleasant style.



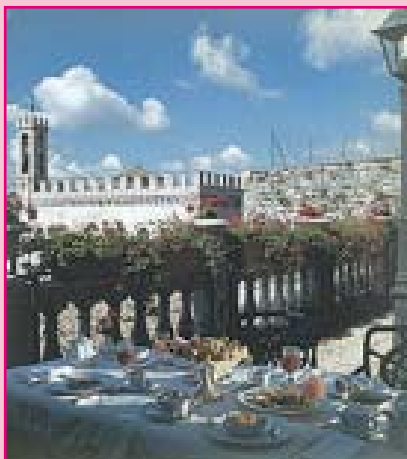


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Umbria & Tuscany Countryside

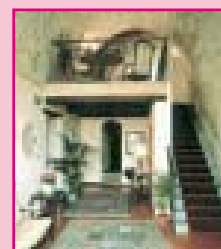
Gubbio

The Alto Chiascio district is one of the most considerable realities of Umbria, the "green heart of Italy", where history, art, culture and nature converge forming a very fruitful synthesis: charming art towns of medieval origin, important folk events, uncontaminated environment, various handicrafts, which still are a living tradition and of important value. Gubbio, the most important centre in this area, is a real masterpiece of the medieval civilization: an artistic gem which has maintained its original and extraordinary aspect.



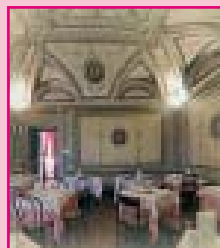
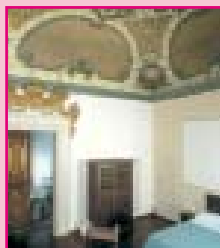
Relais Ducale ★★★★★ Gubbio

Situated in the historic center of Gubbio and completely restored in 1997, the hotel is a charming unique "home" offering an intimate and luxury environment thanks to its position and its architectural structure. All rooms and public spaces are decorated with fine antique furnishing and paintings. Verandas, beautiful gardens rich in flowers and colors, cosy rooms for reading and relaxing create an ideal atmosphere to enjoy a quiet luxury. Breakfast is served at the Bar Ducale or, during summertime, outside in Piazza della Signoria, from where guests can enjoy wonderful views.



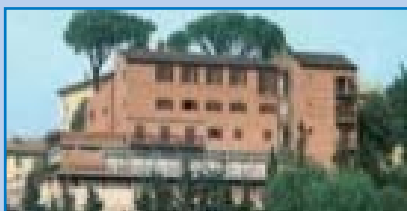
Bosone Palace ★★★ S Gubbio

The Bosone Palace is located in the historic centre of Gubbio, a few steps away from Piazza della Signoria and all the main attractions. This old-style hotel occupies the central Palazzo Raffaelli, where in the past the old patrician family Bosone had also Dante Alighieri as a guest. The breakfast room is a delightful small room with frescoed ceilings. It features 32 rooms all very comfortable and decorated with wooden furniture and 2 suites in Renaissance style with some impressive frescos in their vaulted ceilings.



Spoletto

Spoletto is rich in ancient and artistic sites which date back to the bronze age. Spoletto shows evident traces of the Roman era, also in its urban structure, but substantially keeps a medieval appearance, due to the period in which it was first a flourishing Longobard Duchy, and then an important city within the Papal State. Nowadays it hosts the Spoletto Festival of two World, one of the most famous international music festival.

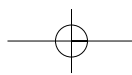


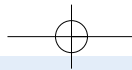
Dei Duchi ★★★★★ Spoletto

Situated within the gardens once belonging to the Ancajani park, right in the centre of Spoletto, it is surrounded by the art works that the city has kept and enhanced over the centuries. The hotel can offer a complete range of services with the latest technological equipment. Within the hotel there are two restaurants, "Veranda" and "Giardino". Sitting on the terrace looking out over the rolling Umbrian hills, it is possible to taste the best regional dishes and wines.

San Luca ★★★★★ Spoletto

Elegant and sophisticated, it features a warm and familiar atmosphere. You will be totally wrapped up in the old ambience of this hotel. As you enter the hotel, freshness and brightness will surround you: the natural light filters through the arcade that opens into the central courtyard and reflects on the rooms pastel walls. The hall is furnished with comfortable peach armchairs arranged around an 18th century fireplace, and with antique pieces that add to the warmth, making you feel right at home.





Umbria & Tuscany Countryside

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Florence

Florence has a number of attractions that can be considered a must for any "art and classical beauty" lover, including the Renaissance painting masterpieces by Leonardo Da Vinci, Michelangelo and others at the rich **Uffizi Gallery** museum, the romantic **Ponte Vecchio** and the **Duomo**, one of Italy's most beautiful cathedrals. Beside the wide range of hotels we offer in the city, we propose also an historical palace transformed in a luxurious residence, ideal for a memorable stay, such as honeymoons, anniversaries and all your romantic moments. See our Italy brochure for more properties and other historical residences in Florence.

Palazzo Magnani Feroni ★★★★★ Florence

The All-Suite Palace of the aristocratic Feroni family situated in the historical centre of Florence dates back to 1500. Palazzo Magnani Feroni with its luxurious and carefully restored suites, offers all the comforts of the third millennium, while allowing guests to experience the luxuries of an authentic Renaissance Palace. Complementary bars on each floor, the evening Palace Bar in the Murano Hall, the private gym, the billiard room, concierge, reception and room-service 24 hours a day. The Palace offers a total of 12 suites all with large double bedrooms, marble bathrooms, a spacious living-rooms, TV sat, mini-bar, telephone, office corner in the living room with direct access to internet and A/C, DVD and CD players with a selection of different CDs.

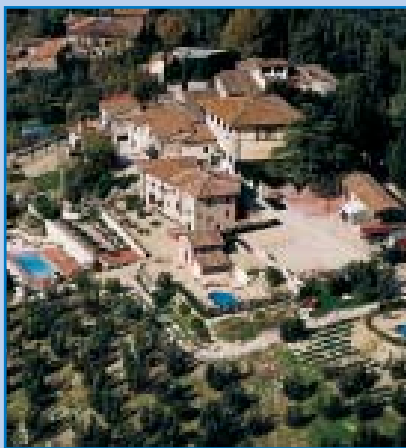


Florence



Florence Countryside

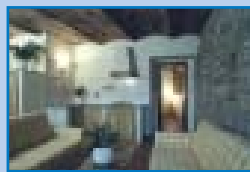
Florence is not only a city of art, but it is surrounded by a marvellous landscape where one can experience a relaxing stay in one of our selected mansions.



Florence

Relais Villa L'Olmo ★★★★★ Impruneta (Florence)

The Relais "Villa L'Olmo" lies in the heart of the Chianti area, only 10 km from Florence. 10 exclusive and elegant apartments and Villas with swimming pools, gardens and barbecues, all set within the typical Tuscan countryside have been restored, preserving the original structure from 1500 and not neglecting the comforts of the today's traveller. The owners themselves manage the Relais. The property has a typical restaurant and pizzeria, situated in a wood. The reception is at the guests disposal for sale of their own farm products, for information and reservations, for food and newspaper orders, for babysitters and for an e-mail service and for anything else which makes the guests' stay enjoyable. The Ugolino Golf-Club and a tennis and an Equitation Club are 8 km away at a distance of 8 km and special treatment is reserved to our guests.

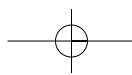
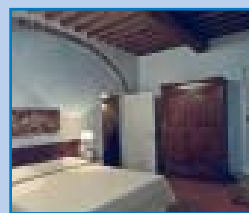
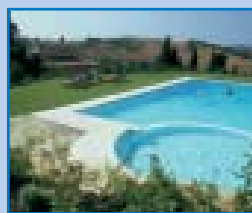
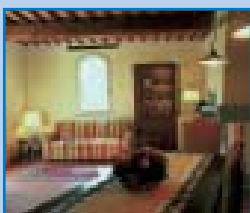
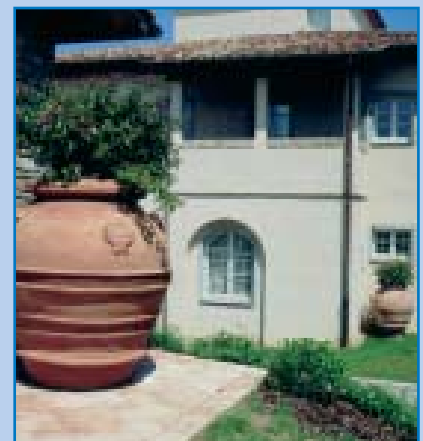


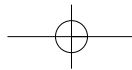
Borgo della Meliana ★★★★★ Gambassi Terme (Florence)

The complex of Borgo della Meliana consists of three buildings on the historical Francigena way. It is located on the top of a hill surrounded by uncontaminated nature and spectacular views over olive groves and vineyards. Borgo della Meliana is situated in the heart of Tuscany, in the middle of the triangle composed by the three cities of Florence - Siena - Pisa and close to many small historical Medieval and Etruscan villages such as San Gimignano, Certaldo, and Volterra. It offers several kind of accommodations such as apartments, suites and houses elegantly furnished, all with private furnished garden area and equipped with all comforts.



Florence





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San Gimignano

San Gimignano is situated in Tuscany, 35 miles south of Florence. Inside the town-walls everything had preserved its Medieval shape. Perched on a hill with its 15 towers thrown into sharp relief by the deep green mountains behind it, San Gimignano looks like a town plucked from a fairy tale and set into the Tuscan countryside.



Casa Lari ★★★ San Gimignano (Siena)

Situated on a hill, only 3 km away from the medieval village of San Gimignano, Casa Lari can be the centre and departure point to visit many beauties throughout Tuscany. The structure is made up of 10 different apartments, each unit has air conditioning, safe, alarm, telephone, satellite TV and a delightful private space outdoors. Swimming pool, garden, laundry and garage facilities. Nearby: restaurant, horse riding, golf, tennis, spas.

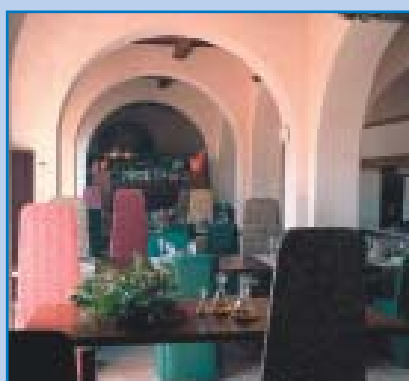
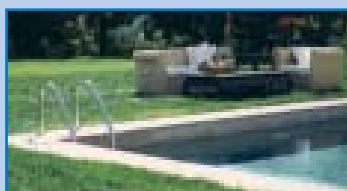
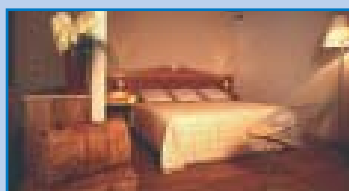
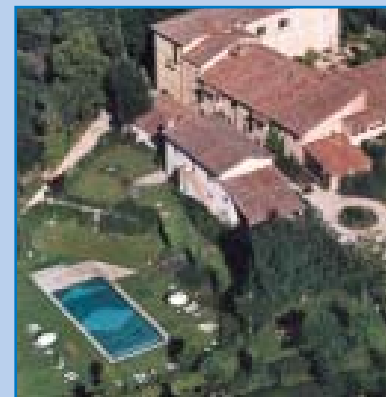


Siena

In the heart of Tuscany, Siena is built on three hills, maintaining intact its medieval appearance characterized by narrow winding streets and nobles buildings. Siena is a tourist destination of great historical and cultural value; it is the cradle of rare and untouched art. The undisputed symbol of the town is the tower Torre del Mangia, in the renowned Piazza del Campo, that has been the theatre of the Palio for many centuries.

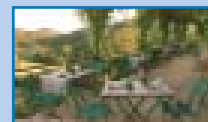
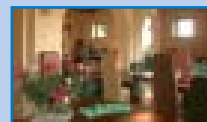
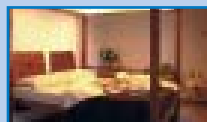
Relais della Rovere ★★★★★ Colle Val d'Elsa (Siena)

The old Abbey of the 11th century and later the home of Cardinal Giuliano della Rovere, is located on Colle Val d'Elsa, between Florence and Siena. In the great surrounding park guests can relax, drink aperitifs and swim in the pool. The charm of the environment makes it especially suitable for every type of event or cultural-artistic occasion. The Relais has a total of 30 double rooms and suites of various types, equipped with every comfort. The restaurant offers traditional Tuscan cuisine, while the wine cellar has a selection of the most important national wines.



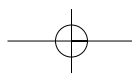
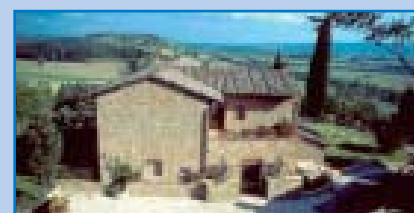
Residence Bosco della Spina ★★★★★ Murlo (Siena)

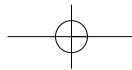
The Residence Bosco della Spina, situated in a medieval village, in an estate of 500 hectares, lies just 20 Km from Siena. It is located between the hills of Chianti, the Crete Senesi and the vineyards of "Brunello di Montalcino". The residence has 14 apartments of various sizes and it is equipped with air conditioning, satellite TV and telephone. The furniture is made with an antique flavor such as terracotta tiles, stone solid wood, according to the frugal style of Tuscan culture. The Residence Bosco della Spina has an excellent restaurant, a wine cellar room for your wine tastings, a large swimming pool with garden, private parking and an healing center specialized in reflexology, ayurveda, shiatsu massages and flower therapy. It is possible to organize cooking lessons and courses on painting, photography and Italian culture.



Arco Naturale and Country House ★★★★★ Cetona (Siena)

Located close to the village of Cetona, the mansion, once a XVIIth century Friar's convent, is today an elegant residence. Set in a peaceful corner of paradise surrounded by parks, woods, olive trees, orchards, floating sunflowers and a small suggestive lake, it offers its guests relaxed atmosphere, unique style, personal attention and impeccable services. The property includes a large swimming pool, a fitness corner and a charming restaurant offering a cozy atmosphere and serving typical Tuscany cuisine with prestigious Italian wines.





Umbria & Tuscany Countryside

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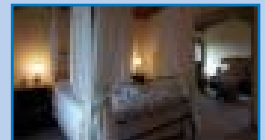
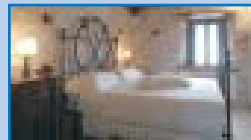
Castel Bigozzi ★★★★★ Monteriggioni (Siena)

Castel Bigozzi, an old fortified castle of the 12th century, includes a central main body and two secondary structures which contain a total of 16 flats: one-room, two-room, three-room, all fitted with hydromassage bath or shower, direct phone, satellite TV, safe. In the suggestive olive grove that surrounds the castle, guests can enjoy a refreshing dip in the swimming pool or go for a ride on the mountain bikes. Castel Bigozzi is also the ideal place to organise meetings and conventions.



Castellare De' Noveschi ★★★★★ San Sano (Siena)

The Relais is situated in a village in the heart of the historical part of the Chianti region of Tuscany. The style of the hotel is just beautiful and incredibly picturesque. All double rooms with private bathrooms are decorated with extreme care and passion. The antiques together with the modern convenience create a warm inviting ambiance. Each piece of furniture was carefully picked and most of them are collectors' items. The rooms all have different styles ranging from the 18th century to the 20th and breathe taking views.



Villa Il Patriarca ★★★★★ Chiusi (Siena)

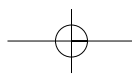
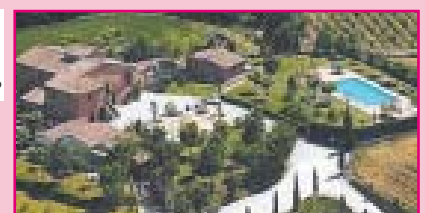
The Hotel "Il Patriarca" is just a few Kilometres from Chiusi, an ancient Etruscan town, and it also lies near to unique art routes such as Montepulciano, Pienza, Cortona, Siena. The mansion was an ancient 19 century villa, and has been restored to become an elegant and refined hotel. All rooms are equipped with telephone, satellite TV, safe and mini-bar. Federico Fellini and Giulietta Masina, spent long periods in the Hotel "Il Patriarca": to honour the great Italian director and his wife the suites where they lived have been named after them. Il Patriarca has the exclusive gourmet restaurant "I Salotti" awarded with one Michelin star and the "Taverna del Patriarca" serving typical tuscan dishes, a large parking area and an enchanting garden with swimming pool, ideal for resting in the wonderful Tuscan countryside. The guests can attend one day, four days or weekly cooking lessons.

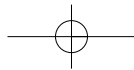
Montepulciano

Montepulciano is built along a narrow limestone ridge and is encircled by fortifications and walls, inside of which the streets are crammed with Renaissance-style building and churches. The winding street, called "Corso", climbs up into the main square, which crowns the summit of the hill.

Montepulciano Country Resort ★★★ Montepulciano (Siena)

Montepulciano is famous for its renowned wine "Nobile" and its location in the Senese Valdichiana. The town has been founded by the Etruscan king Porsenna and exhibits impressive architecture. Both structures, Borgo delle More & La Casa delle Querce are lovely places for a relaxing holiday in the countryside and offer apartments in different sizes that have preserved the main features of the original structure and a proper balance between man and space, with respect for the surrounding environment. Facilities: parking area, large swimming pool and barbecue.



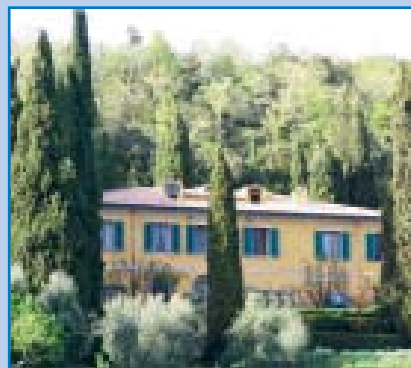


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Umbria & Tuscany Countryside

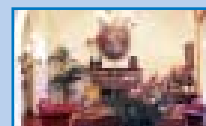
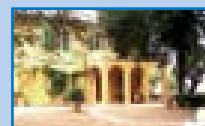
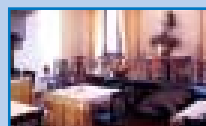
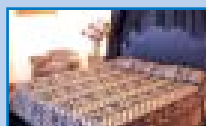
Livorno

Livorno is located at an hour's drive from the principal historical centres of the region. Equipped with a commercial port and picturesque canals, as well as being the seat of the Naval Academy, it is a stop-over for tourist cruises and for passengers embarking for and from the islands. In the surrounding area, the renowned seaside resort of Quercianella and Montenero, with its sanctuary and its magnificent views.



Tenuta La Bandita ★★★★★ Sassetta (Livorno)

Located in the north-west of Tuscany in the province of Livorno, in the area called high Maremma and close to the ancient village of Sassetta which clings to the hillside at over 300m above sea level. The Cinque Terre region is only 45 minutes away and between the coast and Sassetta lies the Val di Chiana, which produces some of Italy's best wine and olive oil. Each room of the Villa is furnished with original antiques of considerable value and quality. A combination of spacious bedrooms and bathrooms, furnished in marble or local stone, ensure a memorable stay. The huge kitchen provides a fine cuisine for guests, thanks to the local products. Cooking classes can be arranged, as well as visits to local producers of wine, olive oil and cheese. Swinning pool.



Pisa

Few towns in the world can boast a past as splendid as the one of Pisa. During more than ten centuries, Pisa's citizens left a permanent mark in history and in the art of western civilization. The history of Pisa is marked by numerous successes; the fights against the Saracens, which established the dominant position of Pisa in the Mediterranean and the active participation in the Crusades which led a great expansion of its maritime trade and opened the town to Moslem world culture.

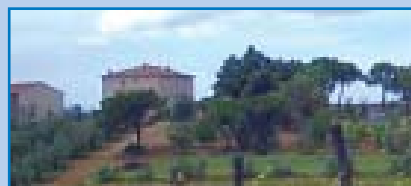
Relais dell'Orologio ★★★★★ Pisa

Relais dell'Orologio Hotel is centrally located just a stone's throw from the most beautiful squares in Pisa: Piazza dei Miracoli and Piazza dei Cavalieri. The hotel features 21 comfortable bedrooms, 2 suites and 2 Junior suites. All rooms are different in size but all share the same style of a noble English house. Carefully studied, rooms are beautifully furnished with antiques, personalized frescos and have elegant textiles and finishings.



Grosseto

Grosseto is considered the headquarters of the Maremma countryside, an uncontaminated and welcoming land, one of the most large "green areas" of Italy. Situated just a few miles from the sea-side, this lively city consists of an old historical center, enclosed by a protective fort wall, outside of which the modern city lies. Undoubtedly among the most important monuments is the cathedral or Duomo, constructed in 1200, with its characteristic white and rose coloured marble façade.



Villa Il Tesoro ★★★★★ Massa Marittima (Grosseto)

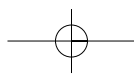
The guesthouse is a romantic restored 17th century hamlet, immersed in the countryside, with splendid views of the Maremma hills and the sea, surrounded by vineyards and olive groves. The villa offers only elegant suites with sea or mountain view, all equipped with A/C, phone, internet, mini-bar, TV and safe. The restaurant serves dishes based on fresh home-grown vegetables, fish and meat from the local markets. Facilities: pool, mountain-bikes, open-air gym and nearby golf club.

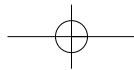
Lucca

Lucca is an enchanting Tuscan city located between Pisa and Florence. The city centre is surrounded by a unique medieval wall (long 2,5 miles) which is wide, tree-lined, and paved for walkers, joggers, and bicyclists. Lucca is also known for its Gothic and Romanesque churches, towers, and palaces. Although popular with tourists, Lucca is less crowded than Florence and Pisa.

Universo ★★★ Lucca

Built during XI century, the Hotel Universo is one of the historical monuments of Lucca. Located in the very heart of the town it faces the Town theatre and the splendid Palazzo Ducale. Each of the 60 rooms has three spectacular views: the Duomo, the green of piazza Napoleone and piazza del Giglio with his theatre of XVIII century.



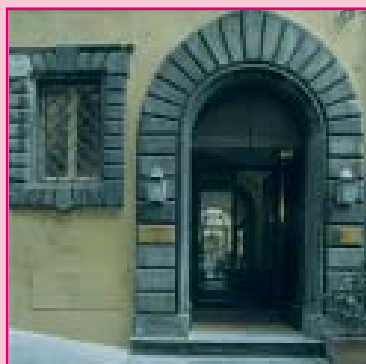


Umbria & Tuscany Countryside

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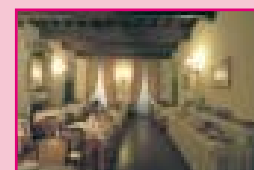
Cortona

From a high Tuscan hill, fifty miles from Florence between Arezzo and Perugia, rises the equally ancient and noble city of Cortona. In the past the city laid a vast and beautiful plain, it is flanked on either side by distant hills and valleys while behind it there are towering yet fruitful mountains. Cortona has a picturesque aspect, quite a bit longer than wide, turned toward the midday sun. An encounter with Cortona is an encounter with art, history and spirituality.



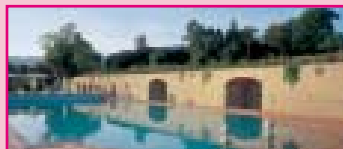
Hotel San Michele ★★★★★ Cortona (Arezzo)

Located in the medieval town centre, this elegantly modernised Renaissance palace is a charming state-ly home situated in the old aristocratic Palazzo Baldelli. The hall on the first floor, where today the breakfast room is, in the XVIIIth century housed the famous Etruscan Academy. Tastefully restored, the hotel welcomes its guests with fascinating architectural details, refinement in the furnishing and high quality services. Frescoes, antiques, "cotto" pavements and the original wooden coffered ceiling from 1500 provides a unique, timeless, charming and exclusive atmosphere.



Borgo Il Melone ★★★★★ Cortona (Arezzo)

An encounter with Cortona is an encounter with art, history and spirituality. On a 600 m high hill it dominates the whole Valdichiana as far as the Amiata Mountain. Its medieval buildings and lanes give the town an evocative atmosphere. At the foot of the town is located the Village "Borgo Il Melone" belonging to the Mancini, a noble, patrician Cortonese family. The VILLAGE with an hotel and its 8 spacious apartments has been restored with extreme care in keeping the original nature of every detail. Il Melone has an excellent Restaurant, a swimming pool with cabanas, a 35,000 mq park, a large parking area, and meeting room.



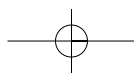
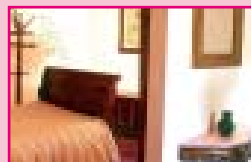
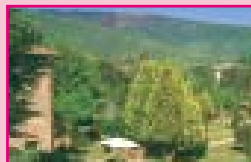
Relais Villa Baldelli ★★★★★ Cortona (Arezzo)

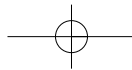
The original building, which dates back to the 17th century, was recently restored and is located in Cortona. The 15 rooms charmingly furnished; some are situated in the main villa and two adjacent. Air conditioning, private bathrooms with shower and luxurious bathrooms with Jacuzzi for three Junior Suites, mini-bar, TV Satellite, safe deposit box and telephone. Outdoor terrace surrounded by a beautiful tuscan garden with cypress trees and a horse-chestnut avenue, for afternoon tea, wines taste, outdoor with swimming pool. Light-lunch service during the day, by the pool.



Il Casale ★★★★★ Cortona (Arezzo)

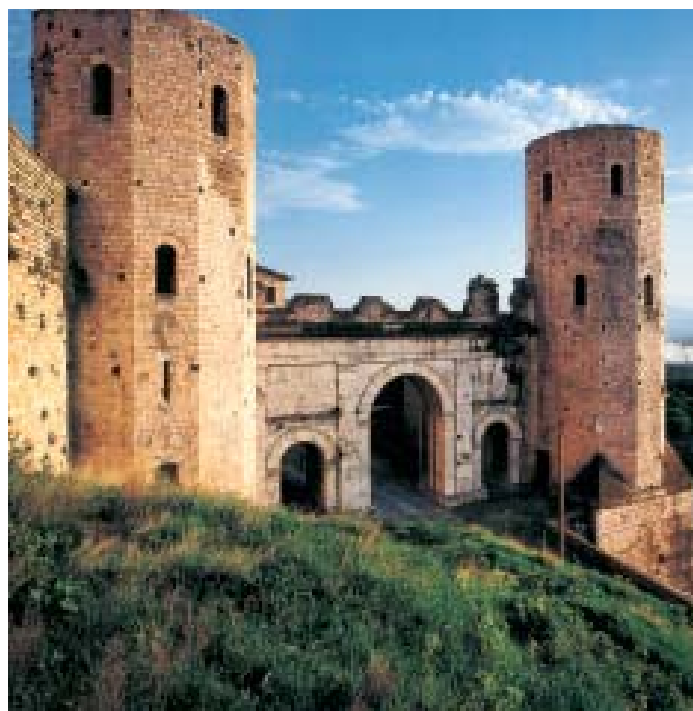
Il Casale, a residence dating back to the year 500, sits in front of the towers, the domes, the green and the sky of Cortona. Today it is a very comfortable and accommodating Residence, hidden in the silence of a spectacular and suggestive creation of the nature. It is laid out around a huge garden and the mother tower which overlooks the main building. The garden is one of the most beautiful features of the complex. Very well grown and cared, shines with plenty of different flowers varieties and plants. The Residence is made up of 10 apartments. They all provide a stylish and elegant solution, floors and ceilings made with old cotto tiles and antique furniture aging around the year '800.





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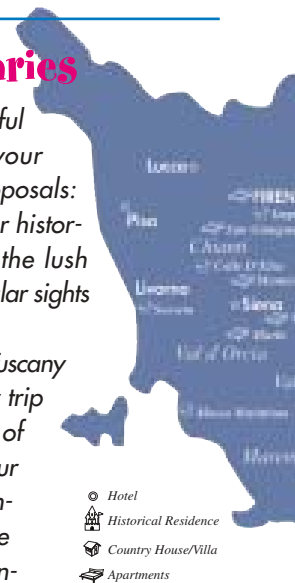
Umbria & Tuscany TOURS



Umbria & Tuscany Itineraries

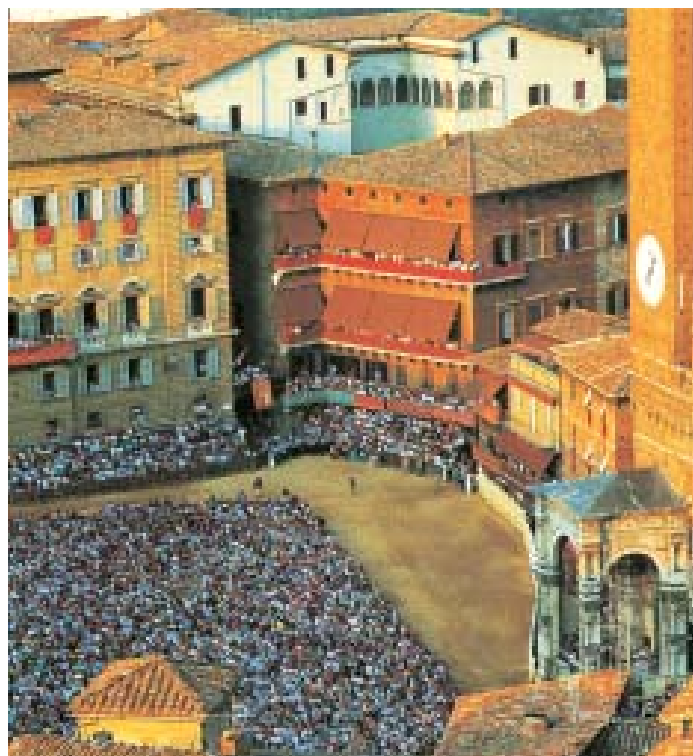
We are proud to offer you the most beautiful spots in Tuscany and Umbria. We make your dreams come true with our unbeatable proposals: accommodation in wonderful villas, hotels or historical mansions and car rental to discover the lush scenery, the blooming nature and the spectacular sights of the Italian countryside.

Live your unforgettable vacation in wonderful Tuscany and fascinating Umbria with us giving your trip a touch of Italian class. Find below a sample of our suggested itineraries. You can extend your stay or add another hotel or villa along the itinerary and you can change as you wish the number of nights in any city. We can personalize as much as you want: anything is possible. Ask our Reservation Agents for your own personalized package.



Umbrian Scenery

- ❖ Day 1 Rome - Orvieto
- ❖ Day 2 Orvieto - Todi - Spoleto
- ❖ Day 3 Spoleto - Montefalco - Spello - Assisi
- ❖ Day 4 Assisi
- ❖ Day 5 Assisi - Perugia - Gubbio
- ❖ Day 6 Gubbio
- ❖ Day 7 Departure



Tuscany & Umbria Tour

- ❖ Day 1 Florence
- ❖ Day 2 Florence - Arezzo - Cortona
- ❖ Day 3 Cortona-Chiusi
- ❖ Day 4 Chiusi - Perugia - Assisi
- ❖ Day 5 Assisi - Gubbio
- ❖ Day 6 Departure



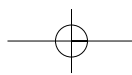
Tuscany Scenery

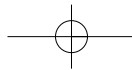
- ❖ Day 1 Florence
- ❖ Day 2 Florence - Pisa
- ❖ Day 3 Pisa - San Gimignano
- ❖ Day 4 San Gimignano - Siena
- ❖ Day 5 Siena - Montepulciano - Chiusi
- ❖ Day 6 Departure

LAND ONLY TOUR INCLUDE

- ★ Accommodations in first class hotels, villas or historical residences
- ★ Breakfast daily
- ★ Car rental

ALL TOURS CAN BE PROVIDED WITH PRIVATE LIMOUSINE AND CHAUFFEUR DRIVER - FOR INFORMATION AND QUOTATIONS, PLEASE REFER TO OUR RESERVATION AGENTS.





Umbria & Tuscany TOURS

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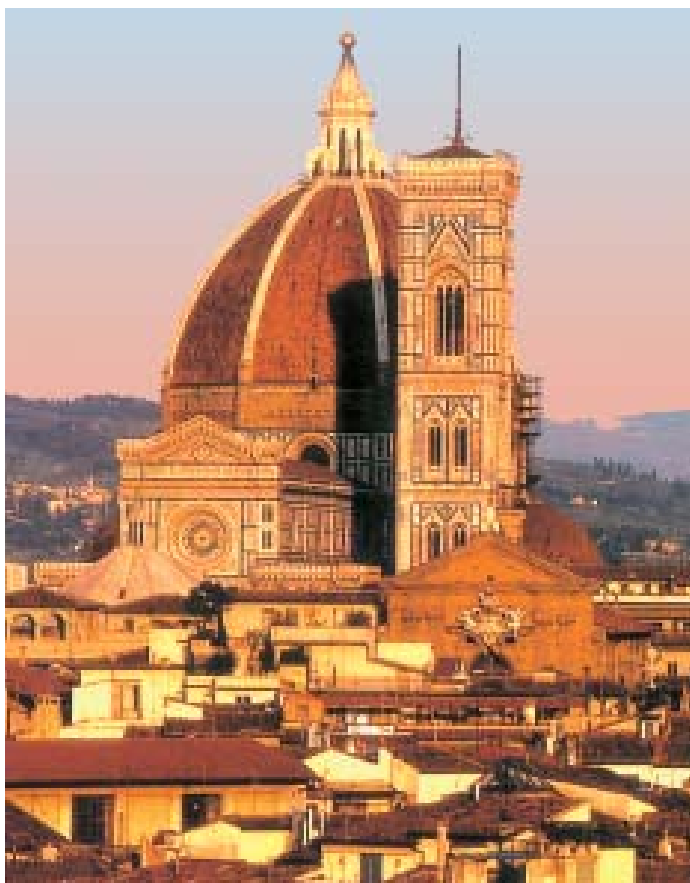


Umbria & Tuscany Tour

- ❖ Day 1 Rome - Orvieto - Todi
- ❖ Day 2 Todi - Spoleto - Assisi
- ❖ Day 3 Assisi
- ❖ Day 4 Assisi - Perugia - Cortona
- ❖ Day 5 Cortona - Arezzo - Cortona
- ❖ Day 6 Departure

Tuscany & More

- ❖ Day 1 Florence
- ❖ Day 2 Florence - Pisa - Livorno
- ❖ Day 3 Livorno - Siena
- ❖ Day 4 Siena - Montepulciano - Cetona
- ❖ Day 5 Cetona - Orvieto
- ❖ Day 6 Departure

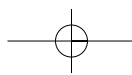


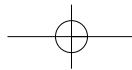
Umbria & Tuscany Inside

- ❖ Day 1 Rome - Orvieto - Piegaro
- ❖ Day 2 Piegaro - Siena
- ❖ Day 3 Siena - San Gimignano - Florence
- ❖ Day 4 Florence
- ❖ Day 5 Departure

Tuscany Coast & Cities

- ❖ Day 1 Rome - Massa Marittima
- ❖ Day 2 Massa Marittima - Siena
- ❖ Day 3 Siena - Florence
- ❖ Day 4 Florence - Lucca
- ❖ Day 5 Departure





TOURCRAFTERS

More Italian Countryside

Italian Countryside

TourCrafters gives you the chance to spend a memorable stay in the most enchanting and original Italian countryside. You can admire the beauty of **Latium, Liguria, Apulia, Emilia Romagna, Sicily** and **Veneto** or discover the green heart of Italy, **Tuscany** and **Umbria**.

We offer you the most suitable accommodation in old buildings, which housed noble family in the past, and today still maintains their original structure (**historical residence**), renovated farm houses (**villas**) or comfortable **apartments** situated in magnificent medieval villages, rich in nature and history and surrounded by wonderful landscapes. Also the **hotels**, located in these characteristic towns, offer all modern comforts and outstanding service with the warm traditional hospitality. All these accommodations are selected by TourCrafters to ensure you a superior quality which you can compare and find out our offers are the best not only in quality but also in location and category.

For those always seeking for more and willing to discover new enchanting landscapes, TourCrafters will guide you from the heart of the country through the wonders of this fascinating lands stretching all the beautiful Italy!!!

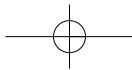


CITY / MANSIONS					
GENOVA NERVI (9)					
✂	Villa Pagoda 4★	DBL comfort	DUS	DBL Sup	Suite
	Feb 6-Mar 23 & Oct 24-Nov 13	\$130	\$206	\$157	\$287
	Mar 24-Oct 23	\$139	\$242	\$166	\$305
	Hotel closed from January 1 to February 5				
BRACCIANO (ROME) (10)					
	Villa Clementina 4★	Dbt	Sgl	Tpl	
	Jan 1-Oct 31	tba	tba	tba	
DOZZA (BOLOGNA) (11)					
	Monte del Re 4★	DBL	SGL	DUS	Junior Suite
	Jan 2-Mar 15 & Aug 1-31	\$83	\$126	\$144	\$117
	Mar 16-July 31 & Sept 1-Oct 31	\$108	\$162	\$198	\$148
	FAIRS	\$206	\$305	\$350	\$233
MIRA (VENICE) (12)					
	Villa Margherita 4★	DBL	SGL	DBL de luxe	Junior Suite
	Jan 1-Oct 31	\$134	\$174	\$152	\$166
	Villa Franceschi 4★	DBL Gr. Standing	DBL Gr. Luxe	DUS	Junior Suite
	Jan 1-Oct 31	\$152	\$172	\$223	\$192
FOLLINA (TREVISO) (13)					
✂	Villa Abbazia 4★	DBL	SGL	Suite	Royal Suite
	Jan 3-Mar 24	\$149	\$227	\$209	\$280
	Mar 25-Oct 31	\$162	\$240	\$219	\$304
	Min stay 2 nights all period				
ARCUGNANO (VICENZA) (14)					
	Villa Michelangelo 4★	DBL	SGL	TPL	Suite
	Jan 1-Apr 30	\$116	\$158	\$104	\$197
	May 1-Oct 31	\$142	\$178	\$122	\$240
RIVAROTTA DI PASIANO (PORDENONE) (15)					
	Villa Luppis 4★	DBL	DUS	Junior Suite	Suite
	Jan 4-Apr 14	\$138	\$181	\$160	\$181
	Apr 15-Oct 31	\$166	\$194	\$181	\$208
BRINDISI (16)					
	Masseria Torre Coccaro 5★	DBL	SGL	Junior Suite	Suite
	Jan 4-Mar 24 & Mar 29-May 27 & Sept 25-Oct 31	\$163	\$228	\$232	\$387
	May 28-July 8 & Aug 28-Sept 24 & Mar 25-28	\$201	\$284	\$290	\$585
	July 9-Aug 27	\$241	\$344	\$345	\$775
	Tenuta Moreno 4★	DBL	DUS	DBL Sup	Junior Suite
	Jan 2-Mar 24 & Mar 29-Apr 29 & Oct 31-Nov 15	\$67	\$101	\$84	\$101
	Mar 25-28 & Apr 30-July 29 & Aug 29-Oct 30	\$77	\$141	\$98	\$111
	July 30-Aug 28	\$104	\$155	\$118	\$165
	Min stay 4 nights				
	Min stay 7 nights				
OSTUNI (BRINDISI) (16)					
	Masseria Lo Spagnolo 4★	DBL	TPL	QDPL	
	Jan 1-Mar 18 & Oct 23-Nov 3	\$63	\$61	\$59	
	Mar 19-June 3	\$72	\$68	\$66	
	June 4-July 29 & Aug 28-Oct 22	\$96	\$94	\$89	
	July 30-Aug 5 & Aug 21-27	\$100	\$98	\$94	
	Aug 6-20	\$117	\$114	\$108	
	Rates in HB				
	Min stay 7 nts (Sat/Sat) in high season				
CATANIA (17)					
	Villa Paradiso dell'Etna 4★	DBL	SGL	DUS	Suite
	Jan 1-Oct 31	\$172	\$255	\$287	\$262

- Liguria
- Latium
- Emilia Romagna
- Veneto
- Apulia
- Sicily

For detailed hotel information, locations and photos, please visit our website www.tourcrafters.com





Umbria & Tuscany Countryside

TOURCRAFTERS

CITY / MANSIONS

CORTONA (1)

Borgo il Melone 4★	DBL comfort	DBL sup	DBL deluxe	Suite
Jan 3-Mar 20	\$84	\$98	\$121	\$151
Mar 21-Oct 31	\$101	\$118	\$141	\$175

Prices for apartments per week available on request

Relais Villa Baldelli 4★	DBL	DBL Deluxe	Junior Suite
Mar 21-Oct 31	\$149	\$186	\$223

Hotel closed from January 1 to March 20

Il Casale 4★	on request	on request	on request
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San Michele 4★	DBL	SGL	TPL
Jan 1 - Oct 31	\$90	\$112	\$69

IMPRUNETTA (FLORENCE) (2)

Relais Villa l'Olmo 4★	Apt 2 Pax	Apt 4 Pax	Villa 2/4 Pax	Villa 4/6 Pax
Jan 3-Mar 23 & Mar 31-Apr 29	\$135	\$251	\$287	\$359
Mar 24-30 & Apr 30-Oct 31	\$269	\$332	\$431	\$575

Breakfast not included. Weekly stay prices available on request

GAMBASSI TERME (FLORENCE) (2)

Borgo della Meliana 4★	DBL	Suite	Suite 4 pax	Suite Sup 4 pax
Mar 26-Apr 8 & Oct 30-Nov 15	\$61	\$74	\$40	\$47
Apr 9-June 24 & Aug 28-Oct 29	\$74	\$88	\$57	\$61
June 25-Aug 27 Min stay 3 nights	\$81	\$108	\$67	\$74

Hotel closed from January 1 to March 25

FLORENCE (2)

Palazzo Magnani Feroni 4★	DBL	SGL	TPL
Jan 13-Mar 14 & July 1-Aug 31	\$172	\$344	n.a.
Mar 15-June 30 & Sept 1-Oct 31	\$262	\$524	n.a.

SASSETTA (LIVORNO) (3)

Tenuta la Bandita 4★	DBL std	DBL sup	DBL deluxe	Suite
Mar 24-May 14 & Oct 2-Nov 7	\$65	\$79	\$97	\$119
May 15-July 2 & Sept 4-Oct 1	\$79	\$93	\$111	\$133
July 3-Sept 3	\$86	\$101	\$119	\$140

Hotel closed from January 1 to March 23

MONTEPULCIANO (SIENA) (4)

Country Resort 3★	Mono 1-2 pax	Bilo 1-4 pax	Trilo 1-5 pax
Jan 8-June 3 & Sept 17-Nov 15	\$428	\$516	\$619
June 4-17 & Sept 3-16	\$638	\$801	\$1,010
June 18-July 1 & Aug 20-Sept 2	\$943	\$1,015	\$1,337
July 2-Aug 19	\$1,212	\$1,423	\$1,713

Price per apartment per week

GAIOLE IN CHIANTI (SIENA) (4)

Castellare De' Noveschi 4★	Suite DBL	Suite SGL
Jan 3-Mar 24	\$94	\$189
Mar 25-May 31 & Aug 1-31	\$121	\$242
June 1-July 31 & Sept 1-Nov 1	\$168	\$337

CHIUSI (SIENA) (4)

Villa Il Patrica 4★	DBL	DUS	TPL	DBL sup
Jan 4-Mar 20 & Mar 29-Apr 27	\$90	\$129	\$69	\$108
Mar 21-28 & Apr 28-May 29 & July 4-Sept 4	\$97	\$144	\$74	\$115
May 30-July 3 & Sept 5-Oct 24	\$108	\$158	\$81	\$126
Oct 25-Nov 15	\$90	\$129	\$69	\$108

MONTERIGGIONI (SIENA) (4)

Castel Bigozzi 4★	DBL	Suite	TPL*
Mar 16-24 & Mar 29-Apr 21	\$96	\$110	\$106
Mar 25-28 & Apr 22-25 & May 16-Oct 9	\$119	\$147	\$131
Apr 26-May 15 & Oct 10-Nov 2	\$108	\$135	\$123

Hotel closed from January 1 to March 15 * TPL available only in Suite

COLLE VAL D'ELSA (SIENA) (4)

Relais della Rovere 4★	DBL std	DBL sup	TPL sup	Junior Suite
Mar 14-24 & Mar 29-Apr 21	\$112	\$128	\$119	\$156
Mar 25-28 & Apr 22-25	\$140	\$160	\$148	\$195
Apr 26-May 12 & Oct 11-Nov 1	\$121	\$139	\$128	\$169
May 13-Oct 10	\$140	\$160	\$148	\$195

Hotel closed from January 7 to March 13

MURLO (SIENA) (4)

Bosco della Spina 4★	Comfort	Plus	De Luxe	DUS Comfort
Feb 13-Mar 23 & Apr 1-May 15	\$209	\$222	\$242	\$189
Mar 24-31 & May 16-June 30	\$242	\$263	\$283	\$209
July 1-Oct 31	\$276	\$290	\$323	\$222

Hotel closed from January 1 to February 12.
Prices are per room (min occupancy 2 pax-max 4 pax).

SAN GIMIGNANO (SIENA) (4)

Casa Lari 3★	DBL	DBL Sup	Suite
Jan 1-Mar 26	\$40	\$54	\$61
Mar 27-Nov 5	\$54	\$81	\$101

Breakfast not included: supplement \$9 per person per day
Prices per apartment per week available on request.

CETONA (SIENA) (4)

Arco Naturale Country House 4★	DBL deluxe	DBL superior	Suite
Jan 6-Apr 14 & Sept 1-Oct 31	\$67	\$88	\$114
Apr 15-Aug 31	\$88	\$114	\$141

MASSA MARITIMA (GROSSETO) (5)

Villa il Tesoro 4★	Junior Suite	Suite	Suite dlx	Extra bed
Jan 2-Mar 24 & Mar 29-Apr 21	\$119	\$126	\$187	\$101
Mar 25-28 & Apr 22-Oct 31	\$169	\$183	\$294	\$101

PISA (3)

Relais dell'Orologio 5★	DBL	SGL	TPL
Jan 3-Mar 25 & Mar 29-Apr 30	\$200	\$352	n.a.
Mar 26-28 & May 1-Oct 31	\$231	\$406	n.a.

LUCCA (3)

Universo 4★	DBL	SGL	TPL
Jan 1-Oct 31	\$136	\$172	\$91

ASSISI (PERUGIA) (6)

Santa Maria degli Ancillotti 4★	DBL	SGL	TPL	GDPL
Jan 1-Oct 31	\$108	\$149	\$95	\$83

Min stay 3 nights all period, except May (min stay 5 nights) June-September (min stay 7 nights)

Cristallo 3★	on request	on request	on request
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Fontebella 3★	DBL	SGL	TPL
Jan 7-Mar 23	\$70	\$101	\$59
Mar 24-27 & Apr 22-24	\$119	\$153	\$98
Mar 28-Apr 21 & Apr 25-June 30	\$89	\$126	\$75
July 1-Aug 31	\$78	\$108	\$67
Sept 1-Nov 8	\$89	\$126	\$75

GUBBIO (PERUGIA) (7)

Relais Ducale 4★	DBL	SGL	TPL	DBL deluxe
Jan 7-Mar 31 & July 1-Aug 31	\$96	\$139	\$86	\$125
Apr 1-June 30 & Sept 1-Oct 31	\$110	\$160	\$99	\$143

Bosone Palace 3★S	DBL	SGL	TPL
Jan 7-Mar 31 & July 1-Aug 31	\$64	\$90	\$58
Apr 1-June 30 & Sept 1-Nov 2	\$74	\$104	\$67

PERUGIA (8)	Relais dell'Olmo 4★	DBL	DUS	TPL
Jan 7-Mar 23	\$74	\$101	\$67	
Mar 24-31 & Apr 22-27	\$98	\$125	\$88	
Apr 1-21 & Apr 28-Oct 31	\$88	\$114	\$79	

PIEGARO (PERUGIA) (8)

Ca' Dei Principi 4★	DBL	SGL	TPL
Jan 1-Oct 31	\$86	\$118	n.a.

S.MARTINO IN CAMPO (PERUGIA) (8)

Posta dei Donini 4★	DBL	DUS	TPL	Junior Suite
Jan 3-Mar 24	\$108	\$189	\$101	\$135
Mar 25-Oct 31	\$126	\$219	\$117	\$154

ORVIETO (TERNI) (18)

Valentino 3★	DBL	SGL	TPL
Jan 8-Oct 31	\$72	\$101	n.a.

Piccolomini 4★	DBL	SGL	TPL
Jan 1-Oct 31	\$93	\$129	\$79

SPOLETO (PERUGIA) (19)

Dei Duchi 4★	DBL	SGL	TPL
Jan 2-Mar 31	\$72	\$98	\$69
Apr 1-June 30 & July 18-Oct 31	\$93	\$129	\$90
July 1-17	\$136	\$208	n.a.

San Luca 4★	DBL	SGL	TPL
Jan 1-Mar 26	\$74	\$114	\$72
Mar 27-July 1 & July 19-Nov 1	\$101	\$128	\$90
July 2-18	\$162	\$175	\$130

TODI (PERUGIA) (8)

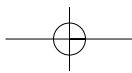
Fonte Cesia 4★	DBL	SGL	TPL
Jan 1-Mar 15 & Jul 16-Aug 10	\$96	\$161	\$81
Mar 16-July 15 & Aug 11-Oct 31	\$113	\$161	\$92

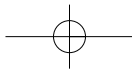
Special deal for longer stay. Please refer to our Reservation Agents.
Prices are per person per night unless otherwise indicated.

Prices "tba" at time of brochure printing are available on request. Please refer to our Reservation Agents.

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Tuscany Umbria





Brochures 2005



General Conditions

The tour participant/s acknowledge receiving, reading and agreeing to the terms and conditions set forth below, covering the tour packages operated by TourCrafter's, Inc., 28085 N. Ashley Circle, Libertyville, IL 60048, Tel: 1-800-621-2259 or 1-800-ITALY-95.

Published rates: The package tours published in this brochure are Not offered at net cost. Included in the price are costs of preparation, printing and distribution of folder, communication, administration, operation costs and markup. Prices are valid from January-October 2005. Prices of the air and land packages are inclusive of transportation from New York with Alitalia, Air France, Delta, Lufthansa, and United Airlines unless differently specified. From different cities departures and different airlines used prices may vary-please consult our reservationist. **The price of the air and land arrangements is based on tariff and exchange rates, and VAT tax (Value Added Tax) prevailing on the day when the brochure was printed and it is therefore subject to variation, until final payment is received. Variation might occur due to the devaluation of the US Dollar, and the VAT tax increase. All prices are in US Dollars.** PLEASE NOTE, in case of a human or computer billing error, we reserve the right to re-invoice for the correct amount. A full refund will be made to passengers not wishing to pay increases provided that the passengers written cancellation is received by TourCrafter's, Inc. within 5 days after price increase notification.

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Insurance: Health, accident, baggage and trip cancellation & interruption insurance is available. Due to our firm cancellation policy, we strongly recommend coverage. Included on each invoice is the insurance premium for that specific quote. If passengers do not want this valuable coverage, deduct it from your payment and send signed form of decline from client. Insurance must be purchased no later than your deposit due date. Insurance premium may change if booking amount changes.

Deposit payments: \$200 per person for Hotel Packages; \$200 per person for Hosted Packages; \$300 per person for Air & Land Packages; \$300 per person for Escorted tours. Deposit is required within 7 days of initial booking. For bookings under \$300 an additional \$30 booking fee will be added. Final payment for land and air arrangements is due 60 days prior to departure. Full payment accompany all tours booked less than 60 days prior to departure. If final payment is made 14 days prior to departure or less an express fee will be required (current rates apply).

Cancellations and Refunds: A \$200 fee per person will be retained for any cancellation made 60 days prior to departure, received in writing the following penalties will apply: 60-31 days 20% of booking, minimum \$250 per person; 31-16 days 30% of booking, minimum \$300 per person; 15-8 days 50% of booking, minimum \$500 per person; 7 days or less 100% of booking. **Once issued, airline and rail tickets are not refundable.** No refund for unused services while on tour.

Trip cancellation insurance is available and strongly recommended. All claims for refund have to be presented in writing to TourCrafter's, Inc. no later than 3 weeks after the land package.

Reservation Changes: \$100 fee per booking will be required for each change made for all programs up to 7 days. Thereafter, no change can be made.

Hotels: TourCrafter's reserves the right to provide hotels of similar category to those listed if the circumstances make it necessary, at no extra cost, nor refund to the tour members. Hotel rooms are not available before 12:00 noon. TourCrafter's is not responsible for early arrivals. Portage at the hotel is not included in the hotel prices.

Claims: Claims have to be submitted in writing not later than 21 days after the return date.

Baggage: Baggage is carried at owner's own risk and insurance is recommended. Free baggage allowance: 2 checked pieces of luggage per person, either piece must not exceed 62 inches with the total dimension not to exceed 45 inches. All the latin carriers, steamship lines, and other transportation companies whose services are featured in these tours are not to be held responsible for any act, omission or event during the time the passengers are not on board their conveyance. The passage contract in use by these companies, when issued, shall constitute the sole contract between the companies and the purchaser of these tours and/or passage.

Documents: Will be sent prior to departure provided full payment has been received. If full payment is received 14 days prior to departure date or less, an express fee will be required (current rates apply).

Air Fares: Any special air fare may be utilized in conjunction with the independent tours featured in this brochure. Please consult your travel agent as we solely use our contracted rates.

Holidays and Changes: During local or national holidays abroad, certain facilities such as museums, sightseeing tours and shopping may be limited. In such instances, and whenever possible, slight itinerary adjustments are made by TourCrafter's to minimize inconvenience to tour members. If, however, your enjoyment might be diminished by such minor limitations, please check with the Italian Tourist Offices before selecting a departure date. Holidays, closing days and other circumstances may change the day of the week for scheduled "dining out", sightseeing and other activities.

Forum Selectin Clause: Any litigation concerning the trip, including accommodations or any other services booked through TourCrafter's, may be brought only within the state of Illinois and nowhere else, and Illinois law will be applicable to any and all such litigation.

Not Included In The Tour Price: Local airport taxes, passport and visa fees, laundry, telephone calls, wines, liquors, mineral water and after dinner coffee or tea; meals not included in the itinerary, sightseeing or services other than those specifically mentioned; tips to the Tour Directors, motorcoach drivers when touring, local guides, and steward on cruises; items of personal nature, and excess baggage.

Responsibility: The responsibility of TourCrafter's and the tour operator and/or their agent is limited. TourCrafter's acts only as an agent for the passengers in all functions pertaining to hotel reservations and accommodations, restaurants, meals and services, sightseeing tours, and transportation of whatever nature, and assumes no liability for injury, loss damage, accident, delay or inconveniences which may be occasioned either by reason of defect or as a direct or indirect result of God, or as acts of government or other civil authorities (Wars, civil disturbances, strikes, etc.) or from any cause beyond TourCrafter's control. TourCrafter's can accept no responsibility for the loss or additional expenses due to delay or changes in schedule or other causes. TourCrafter's reserves the right to vary itineraries in order to improve each tour, to tour members enjoyment and advantage. TourCrafter's reserves the right to cancel or reschedule any tour departure in accordance with cooperation requirements and accept or retain any person as a member of these programs at any time. If TourCrafter's cancels your tour due to lack of sufficient participants and you have had confirmation or deposit or made final payment, you will receive a refund of all monies. The acceptance of tickets and vouchers by the participant or by his assignee(s) shall be deemed to be acceptance by such person(s) of the conditions here stated and an acknowledgment and agreement by such person(s) that participation air carriers shall not be liable for any portions of the tour other than air transportation. The contract of carrier (i.e. passenger ticket) issued by Alitalia Airlines, British Air or other participating air carriers shall constitute the sole agreement between it and passenger, as supplemented by or subject to its duly filed tariffs and any applicable international and/or air domestic law and regulation.

Optional Excursions: Available at additional cost from your Hostess or Tour Director. Land Operator: Tours are operated by: Appian Line, Caf, Paolo Fanti.

All US citizens must have a valid US passport to travel to Europe. Please apply to your local passport office to obtain the necessary application form. For non-US citizens VISA may be required. Please check with your local authorities.

TourCrafter's

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